



aerospace climate control electromechanical filtration fluid & gas handling hydraulics pneumatics process control sealing & shielding





# **Alternative Fuel Products**

Products and Custom Solutions





ENGINEERING YOUR SUCCESS.

# NATURAL GAS VEHICLE

Parker Hannifin is the country's leader in designing and manufacturing products for delivering compressed(CNG) and Liguified Natural Gas(LNG). Parker makes the most complete products package for handling CNG including fittings, filters, couplings, valves, hoses, nozzles and receptacle. Parker's development of new technologies and steady growth in established markets have made Parker Hannifin a global leader in motion and control.

# CNG PRODUCTS







# [NGV SYSTEM COMPONENTS]



# [RECEPTACLES] NGV1 Profile Receptacles

Parker FM Series receptacle are designed for rigid mounting on a compressed natural gas vehicle. Receptacle can be employed in both fast-fill and timefill despensing application. The NGV1/ANSI standard used by FM Series receptacles, allows vehicle fueling to be accomplished with all CNG nozzles, conforming to the NGV1/ANSI standard.



#### Features

- FM Series receptacles can be used with all versions of Parker FM Series nozzles
- FM Series receptacles meet all dimensional and performance requirements of the NGV1/ANSI standard
- Receptacle employ a differential pressure-actuated valve
- Internal check valve provides unidrectional flow-natural gas will only flow from dispenser to vehicle
- Brass or Stainless steel Body construction available
- Ozone resist and rubber dust cap available
- Extensive end configurations and mounting methods available
- Internal components are 316 Stainless Steel
- · Seal is comprised of a special Nitrile compound formulated for compressed natural gas service

#### Materials of construction

- Body : 316 Stainless Steel
- Adapter : 316 Stainless Steel
- Valving : 316 Stainless Steel
- Seal : Special CNG Nitrile Compound
- Dust Cap : Low temperature Nitrile Compound

#### Specification

- Pressure : 3,000 or 3,600 psi (207 or 248bar) connected & disconnected
- Temperature : -40°F to +250°F(-40℃ to +121℃)
- Rated Flow : 1,500 scfm
- Seal : Special CNG Nitrile Compound
- Dust Cap : Low temperature Nitrile Compound

#### **Receptacle Part Number**



#### Dust Caps

Parker Dust Caps are recommended to protect receptacle from invironmental contaminants. Rubber compound has good resistance to oil, abrasion, ozone.



# [RECEPTACLES] NGV1 Profile Receptacles

FMS-3\*2-\*AH



Part No.	L Inch	mm	B He Inch	ex mm	C Lok He Inch	k-Nut ex mm	DN He Inch	lut ex mm	E End Parts
FMS-302-4AH FMS-362-4AH	2.71	68.8	0.75	19.0	0.75	19.0	0.56	14.3	1/4 A-Lok Bulkhead
FMS-302-6AH FMS-362-6AH	2.78	70.6	0.75	19.0	0.75	19.0	0.69	17.5	3/8 A-Lok Bulkhead
FMS-302-8AH FMS-362-8AH	3.09	78.4	1.00	25.4	1.06	27.0	0.88	22.2	1/2 A-Lok Bulkhead
FMS-302-M6AH FMS-362-M6AH	2.98	75.6	0.81	20.6	0.75	19.0	0.55	14.0	6mm A-Lok Bulkhead
FMS-302-M8AH FMS-362-M8AH	2.76	70.1	0.75	19.0	0.75	19.0	0.63	16.0	8mm A-Lok Bulkhead
FMS-302-M10AH FMS-362-M10AH	3.09	78.4	1.00	25.4	1.06	27.0	0.75	19.0	10mm A-Lok Bulkhead
FMS-302-M12AH FMS-362-M12AH	3.09	78.4	1.00	25.4	1.06	27.0	0.87	22.1	12mm A-Lok Bulkhead

#### FMS-3\*2-\*LH

Part No.	L		B He	) X	C Lok He	-Nut x	D N He	lut x	E End Parts
	Inch	mm	Inch	mm	Inch	mm	Inch	mm	
FMS-302-4LH FMS-362-4LH	3.03	77.0	0.81	20.6	0.81	20.6	-	-	1/4 Seal-Lok Bulkhead
FMS-302-6LH FMS-362-6LH	3.38	85.9	1.00	25.4	1.00	25.4	-	-	3/8 Seal-Lok Bulkhead



Ε

1.65 in (42.0mm)

 $\mathbf{\Omega}$ 

FMS-3*2-6M0	C				
Part No.	L Inch mm	B Hex Inch mm	C Lok-Nut Hex Inch mm	D Nut Hex Inch mm	E End Parts
FMS-302-6MO FMS-352-6MO	2.39 60.7	0.75 19.0			3/8 O-Ring Port

# [RECEPTACLES] NGV1 Profile Filtered Receptacles

Parker FM Series Receptacle are designed for rigid mounting on a compressed natural gas vehicle. Receptacle can be employed in both fast-fill and time-fill despensing applications. The filter elements elimates contaminants from the environment and unclean compressed natural gas sources. It serves both as a prefilter to on-board vehicle components and as a protection to the FM receptacle valving and seals. The NGV1 profile utilized by Filtered FM Receptacle allows.

#### Features

- Filter elements provides for protection to the FM receptacle valving and seals from external contaminants that can be introduce during fueling
- Filter element is field replaceable and can be simply cleaned by flushing with a reverse flow
- Filter can prevent expensive repairs, prolong useful life of down stream CNG components and reduce downtime for end users
- FM Series Filtered Receptacle are NGV1 certified
- Available with a 400 or 200 micron filter element



#### Material of Construction

- Body : 316 Stainless Steel
- Adapter: 316 Stainless Steel
- Valving : 316 Stainless Steel
- Seal : Special CNG Nitrile Compound
- Dust Cap : Low temperature Nitrile Compound

#### Specification

- Pressure : 3,000 or 3,600 psi(connected & disconnected)
- Temperature : -40°F to +250°F (-40℃ to +121℃)
- Seal : Special CNG Nitrile Compound
- Dust Cap : Low temperature Nitrile Compound



#### FMS-3\*2F-\*AH

Part No.	L Inch	mm	B Hez Inch	x mm	C Lok Hez Inch	-Nut x mm	E End Parts
FMS-302F-4AH FMS-362F-4AH	3.47	88.1	0.75	19.0	0.56	14.3	1/4 A-Lok Bulkhead
FMS-302F-6AH FMS-362F-6AH	3.53	89.7	0.75	19.0	0.69	17.5	3/8 A-Lok Bulkhead
FMS-302F-8AH FMS-362F-8AH	3.73	94.5	1.00	25.4	0.88	22.2	1/2 A-Lok Bulkhead
FMS-302F-M8AH FMS-362F-M8AH	3.50	88.8	0.75	19.0	0.63	16.0	8mm A-Lok Bulkhead



FMS-3*2F-*LH	F	M	S-3	3*	2F	_*	LH
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Part No.	L Inch mm		B He Inch	B Hex Inch mm		k-Nut ex mm	E End Parts
FMS-302F-4LH FMS-362F-4LH	3.56	90.4	0.75	19.0	-	-	1/4 Seal-Lok Bulkhead
FMS-302F-6LH FMS-362F-6LH	3.67	93.2	0.75	19.0	-	-	3/8 Seal-Lok Bulkhead



#### FMS-3\*2F-6MO

Part No.	L Inch	mm	B He: Inch	x mm	C Lok He Inch	-Nut x mm	E End Parts
FMS-302F-6MO FMS-362F-6MO	3.60	91.5	0.75	19.0	-	-	3/8 O-Ring Port

# [NOZZLES] Fast Fill, Push-To-Connect Refueling Nozzles For Public Or Private Use

Parker Push-To-Connect "FM" Series product line was designed specifically for transferring compressed natural gas from compressors and dispensers to the vehicles utilizing CNG. The Push-To-Connect "FM" Series nozzle will interchange with any receptacle conforming to the NGV1/ANSI standard. This Parker "FM" Series nozzle can be used stand-alone in self-depressurizing refueling systems(Type-3), or in conjuction with a 3-way valve in systems requiring the fill/vent function to be accomplished at the nozzle(Type-2)

#### Features

- Compatible with the NGV1/ANSI standard
- Push-To-Connect, pull on thermoplastic sleeve to disconnect
- Protective thermoplastic coating on nozzles prevents paint
- chipping of vehicles.
- Durable ball locking design for longer life
- This nozzle can be classified as Type-2 or Type-3 and subsequently can be used for both fast-fill or time fill service.
- Color options available for sleeves(Black, Blue, & Yellow)

#### Materials of construction

- Body : Stainless Steel or Brass
- Valving : Stainless Steel
- Sleeve : Stainless Steel with Thermoplastic Coating
- Seal : Special CNG Nitrile Compound

#### Specification

- Pressure : Rated to 3,600psi(248bar)
- Temperature : -40 °F to +250 °F(-40 °c to +121 °c)
- Rated Flow : 1,416 scfm



Type-2&3 NGV1 Nozzle



High Pressure Gas Flow Performance



#### **Nozzle Part Number**



# [NOZZLES] Fast Fill, Sleeve-Operated Refueling Nozzle

Parker's Sleeve-Operated "FM" Series product line was designed specifically for transferring compressed natural gas from compressors and dispensers to the vehicles utilizing CNG.

The Sleeve-Operated "FM" Series nozzle will interchange with any receptacle conforming to the NGV1/ANSI standard. This Parker "FM" Series nozzle can be used stand-alone in self-depressurizing refueling systems(Type-3), or in conjuction with a 3-way valve in systems requiring the fill/vent function to be accomplished at the nozzle(Type-2)

#### Features

- Compatible with the NGV1/ANSI standard
- Sleeve-Lock connection operation : Retract locking ball sleeve, push on to receptacle, release sleeve. Nozzle is then firmly gngaged to receptacle
- Thermoplasitc sleeve coating prevents paint chipping on vehicle while refueling
- Durable ball locking design for longer life
- This nozzle can be classified as Type-2 or 3 and subsequently can be used for both fast-fill or time fill service.
- Left-Hand thread configurations available for use on home refueling units
- Color options available for sleeves(Black, Blue, & Yellow)

#### Materials of construction

- Body : Brass
- Valving : Stainless Steel
- Sleeve : Brass with plastic cover
- Seal : Special CNG Nitrile Compound

#### **Specification**

- Pressure : Rated to 3,600psi(248bar)
- Temperature : -40°F to +250°F(-40°c to +121°c)
- Rated Flow : 1,507 scfm



Type-2&3 NGV1 Nozzle



High Pressure Gas Flow Performance Parker CNG Nozzle (Part. No. FM-301-6FOHO)





Nozzle Part Number

# [NOZZLES] Fast Fill, Push-To-Connect Refueling Nozzles For Public Or Private Use



# [NOZZLES] Fast Fill, Sleeve-Operated Refueling Nozzles For Public Or Private Use



Part No.	Material	Service Pressuer	Accepts Receptacles	End Parts
FM-301-4LTHO	Brass	3,000psi	All FM Series Receptacles 3,000psi and 3,600psi	1/4in. O-ring Boss (7/16-20UNF)
FM-361-4LTHO	Brass	3,600psi	FM Series Receptacles 3,600psi Only	1/4in. O-ring Boss (7/16-20UNF)
FM-301-6FOHO	Brass	3,000psi	All FM Series Receptacles 3,000psi and 3,600psi	3/8in. O-ring Boss (9/16-18UNF)
FM-361-6FOHO	Brass	3,600psi	FM Series Receptacles 3,600psi Only	3/8in. O-ring Boss (9/16-18UNF)
FM-301-6LTHO	Brass	3,000psi	All FM Series Receptacles 3,000psi and 3,600psi	3/8in. O-ring Boss (9/16-18UNF)
FM-361-6LTHO	Brass	3,600psi	FM Series Receptacles 3,600psi Only	3/8in. O-ring Boss (9/16-18UNF)

# [CHECK VALVE] Used after the Receptacle on Natural Gas Vehicles

Parker's C Series Check Valves are designed for uni-directional flow control of CNG. They are often installed immediately after the refueling receptacle as a redundant safety device, and are certified per ECE 110R

#### Features

- · Resilient, custom molded, blow-out resistant seat design
- Back stropped poppet minimizes spring stress
- 100% factory tested for both crack and reseat
- Cracking pressures : 1, 5, 10, 25, 50, 75, and 100 psi
- Port connections : CPI<sup>™</sup> , A-LOK<sup>®</sup>, and Seal-Lok<sup>®</sup>
- Heat code traceability
- 100% factory tested



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Part No.	A Inch	mm	E Inch	3 n mm	Inch	C n mm	D Inch mm	E End Parts
4TA-C4L-*-BN-SS-K 6TA-C6L-*-BN-SS-K 8TA-C8L-*-BN-SS-K	2.35 3.24 4.04	59.7 82.3 102.6	1.07 1.80 1.78	27.2 45.7 45.2	0.75 1.00 1.25	19.0 25.4 31.8	- -	1/4 inch Tube Adapter 3/8 inch Tube Adapter 1/2 inch Tube Adapter



Part No.	A	B	C	D	E
	Inch mm	Inch mm	Inch mm	Inch mm	End Parts
4L-C4L-*-BN-SS-K 6L-C6L-*-BN-SS-K 8L-C8L-*-BN-SS-K	1.8246.22.6567.33.2281.8	1.03 26.2 1.77 45.0 2.21 56.1	0.75 19.0 1.00 25.4 1.25 31.8	- -	1/4 inch SEAL-LOK 3/8 inch SEAL-LOK 1/2 inch SEAL-LOK

С

Inch mm

19.0

25.4

31.8

0.75

1.00

1.25

D

Inch mm

E End Parts

1/4 inch Male NPT

3/8 inch Male NPT

1/2 inch Male NPT

в

1.04

1.82

2.05

Inch mm

26.4

46.2

52.1

Α

mm

55.4

75.2

90.4

Inch

2.18

2.96

3.56

Part No.

4M-C4L-\*-BN-SS-K

6M-C6L-\*-BN-SS-K

8M-C8L-\*-BN-SS-K





# [CHECK VALVE]

#### **Specifications**

• Pressure Rating : 316 Stainless Steel 1/8" to 3/4" : 6,000psig CWP(414 bar) 1" : 5,000psig CWP(345 bar)

• Temperature : Buna-N rubber -40°F to 250°F (-40°C *to* 121°C)

• Orifice : 0.187" to 0.656" (4.7mm to 16.7mm)

• C<sub>v</sub> Factor : 0.66 to 6.56

Suggested Options Body : Electron beam welded

ECE Certification

Note : To order valves certified by ECE 110R please contact the factory or your local Parker Distributor

#### How to Order

The correct part number is easily derived by following the circled number sequence. The six product characteristics required are coded as shown below.

Note : If both the inlet and outlet ports are the same, eliminate the outlet port designator



Describes a C Series Check Valve with 3/4" CPI<sup>™</sup> compression inlet and outlet ports with silver plated ferrules, a 5 psi cracking pressure, Buna-N rubber seat and stainless steel body construction.

16M	16AS -	C12L	- 10	- <u>BN</u> -	SS
0	0	3	4	6	6
Inlet	Outlet	Body	Crack	Seat	Body
Port	Port	Size	Pressure	Material	Material

Describes a C Series Check Valve with a 1" male NPT inlet and a 1" A-LOK<sup>®</sup> compression outlet port with silver plated ferrules, a 10 psi cracking pressure, Buna-N rubber seat and stainless steel body construction.

Inlet Port	Inlet Port Outlet Port		Crack Pressure	Seat Material	Seat Material	
4Z(A), 6Z(A), M6Z(A), 4L, 4M, 4TA	4Z(A), 6Z(A), M6Z(A), 4L, 4M, 4TA	4L	1/3 psi 1 psi			
6Z(A), 8Z(A), M8Z(A), M10Z(A), 6L, 6TA	6Z(A), 8Z(A), M8Z(A), M10Z(A), 6L, 6TA	6L	10 psi 25 psi 50 psi	BN- Buna-N Rubber	SS-316 Stainless Steel	
8Z(A), M12Z(A), 8L, 8M, 8TA	8Z(A), M12Z(A), 8L, 8M, 8TA	8L	75 psi 100psi			

#### **Available End Configurations**

A - Two ferrule A-LOK<sup>®</sup> compression port



Z - Single ferrule CPI<sup>™</sup> compression port



M - ANSI/ASME B1.20.1 External pipe threads

TA - Tube adapter connection

L - SAE J1453, Fitting- O-ring face seal-External thread with O-ring groove designed to seal with an elastomer against a sleeve

# [REGULATOR] **High Pressure CNG Regulator**

# **CNR 301**



#### Dimensions

Div.	Α	В	С	D	Е
Inch	5.51	3.66	4.01	1.18	5.59
Metric	140	93	102	30	142

#### **Specifications**

- Media : CNG (Compressed Natural Gas)
- Max Flow Rate : 60kg/hr @ inlet 15bar
- Setting Pressure : 8bar
- Inlet Port : 9/16-18 UNF
- Outlet Port : 3/4-16 UNF
- Coolant Port : PT 3/8
- Outlet Pressure Range : 30~117psig(2 ~ 8 bar)
- Max Inlet Pressure : 3,600psig(250 bar)
  Temperature Range : -40 °C ~ 105 °C
- Meet ECE R110 Class 0

#### **Materials of Construction**

- Body : Aluminum
- Seat : PI
- Seal : NBR, Rubber Composite
- Diaphragm : Rubber Composite
- Inlet Fitting : 316 Stainless Steel
- Outlet Fitting : 316 Stainless Steel

#### **Features**

- Compatible with the ECE R110 standard.
- Excellent regulation at light loads.
- · Self Relieving adjustment with wrench.
- Typical applications for commercial vehicle.

Features





#### **Performance Data**



# [CNG HOSE] **CNG-Compressed Natural Gas**

Refueling hose assembly designed for conveying compressed natural gas. High-Strength conductive polymer core tube formulated to dissipate static electric buildup

#### **Features**

- · Electrically conductive nylon tube
- Perforated urethane cover .
- Factory or certified assembly only
- All assemblies comply with AGA/CGA ANSINGV 4.2, CSA 12.25, and NFPA 52 Spring guards or strain reliefs required
- on all applications
- Twinline assemblies available
- -Reduces installation time
- -Eliminates hoses tangling

-Less part numbers

Notes : Refer to CNG hose assembly instruction Bulletin #4660-CNG



Part Number	1.1	)	Maxii O.I	MUM D	MAX WOR PRES	imum King Sure	MINII BE RAD	NUM ND NUS	WEI	GHT	WIRE SPRING GUARD PART NUMBER	VINYL GUARD PART NUMBER	CR FITT	imp fing
#		$\mathbf{D}$		)		$\mathcal{D}$	54	Ŋ	5	L Is	#	#	ŧ	
HOSE	INCH	ММ	INCH	ММ	WPSI	MPA	INCH	ММ	LBS/FT	KG/M			SERIES	PG
5CNG-3	3/16	5	0.43	11	5,000	345	1-1/2	38.1	.50	7.4	3PSG-3	CNGG5-3	55	53-77
5CNG-4	1/4	6	0.62	16	5,000	345	2	50.8	.110	16.4	5PSG-4	CNGG5-4	58	78-102
5CNG-6	3/8	10	0.77	20	5,000	345	3	76.2	.170	25.3	5PSG-6	CNGG5-6	58	78-102
5CNG-8	1/2	13	0.89	23	5,000	345	4	101.6	.205	30.5	5PSG-8	CNGG5-8	58	78-102
5CNG-12	3/4	19	1.15	28	5,000	345	7-1/2	191	.241	25.9	-	CNGG5-12	58H	78-102
5CNG-16	1	25	1.59	40	5,000	345	10	254	.358	53.3	-	CNGG5-16	58H	78-10

\*Wire spring guards must be used on ANSI/CSA design-certified CNG dispenser fill hose assemblies. Hose size -3 through -8, single and multi-line bonded assemblies. Vinyl guards are used on hose sizes -12 and -16. Min.Burst Pressure 4x Max.Working Pressure

Tube: Reinforcement: Fiber Cover **Cover Color:** 

**Electrically Conductive Nylon** Urethane, Perforated Cover Red

 Vacuum Rating:
 28inch Hg

 Temperature Range:
 -40°F to +180°F

 -40°C to + 82°C







# [LNG NOZZLE & RECEPTACLE]

# Kodiak Cryogenic Couplings

#### Features

- · Single connect/disconnect action for quick and easy fueling.
- Valves automatically open when connected and close when disconnected.
- · Nozzles and receptacles are supplied with dust caps/plugs.
- · Hardened stainless steel wear surfaces.
- · Dual interface seal technology for long service life.
- Thermal break between locking mechanism and cryogenic liquid.
- Integral swivel in the nozzle eliminates the need for additional hose swivels.
- Disconnect detent system allows for a controlled "zero pressure" disconnect.
- · Field serviceable interface seals and valve seals.
- · Versatile design may be used with other cryogenic fluids.
- Universal receptacle design will accept other manufactures nozzles.

#### Specifications

Maximum Working Pressure:	300 PSI (20.7 bar)
Fluid Temperature:	-320 °F to +160 °F (-195°C to 71°)
Rated Flow:	50 GPM (190 lpm)
Spillage at Disconnect:	<1cc (<15ml)



#### **Applications**

Parker's new **Kodiak**<sup>™</sup> Series Liquefied Natural Gas (LNG) Coupling is designed to make LNG vehicle fueling easy and trouble free. The Kodiak<sup>™</sup> offers easy single action connection with integral shut-off valves and hose swivel. Its innovate design provides a thermal break to reduce freezing of the locking mechanism. The rugged Kodiak<sup>™</sup> LNG nozzle and receptacle wear surfaces are manufactured from hardened stainless steel for maximum resistance to wear and damage. The dual interface seal technology provides improved seal life and is field serviceable.

Refer to Parker Hannifin Publication No.3 800-B1.0 for the selection and safe use of all Parker Quick Couplings.

#### Nozzle

Part Number:	LG-1002-16FF
Weight:	10.0 lbs. (4.5 kg
Port Size:	1" NPTF or 1" 37° Flare Fitting
Seal Material:	PTFE, PCTFE & UHMWF
Material of Construction:	Stainless Steel, Aluminum, Brass



Receptacle

Part Number

Weight: Port Size: Material of Construction: Seal Material: LG-1001-16FP LG-1001-12FP 4.8 lbs.( 2.2 kg) 1" or 3/4" NPTF Stainless Steel, Brass UHMWP

# [METAL HOSE] Parker Parflex Flexible Metal Hose

Parflex Flexible Metal Hoses are the most flexible metal hoses available. These styles of hoses are used wherever temperature and permeation are a concern. NPT, JIC, a complete range of end connections are available to meet your needs.

Note: All assemblies are leak tested with 150 lbs. of Nitrogen for 30 seconds. Helium leak testing is also available. Assemblies are factory made only.

#### Features:

- · Most flexible metal hose available.
- · Every assembly is leak tested before shipment.
- Working temperatures from -400°F to 1500°F
- · 321 Stainless Steel tube. 316 available.
- · Least permeable hose available.

• Three styles to precisley meet your pressure and flexibility requirements.

9A - Standard 9M - Ultra Flexible 9H - High Pressure

## Materials of Construction Core Tube:

Exterior Braid:

321/316 Stainless Steel 304 Stainless Steel

Specifications Sizes: Pressure: Temperature: *(Working)* 1/4" I.D. to 6" I.D. 210 psi to 2,700 psi -400°F to 1500°F

Consult bulletin 4690-MH1 available from Parker Catalog Services for complete information and specifications on Standard, Ultra Flexible, and High Pressure Metal Hoses.

#### Standard 9A Specifications

Inside Diameter (in.)	Number of Braids	Outside Diameter (in.)	Static Min.Bend Radius (in.)	Dynamic Min.Bend Radius (in.)	Working Pressure (psi)	Burst Pressure (psi)	Weight Per Foot (ibs)
	0	0.41	. ,		90		0.04
1/4	1	0.47	10	4.5	1 800	7233	0.11
., .	2	0.53			2,700	9100	0.18
	0	0.65			70		0.10
3/8	1	0.71	12	5.0	1.668	6230	0.20
0,0	2	0.77			2.336	9345	0.30
	0	0.77			70		0.11
1/2	1	0.83	1.5	5.5	1,186	4743	0.22
	2	0.89			1,779	7115	0.33
	0	0.96			57		0.17
5/8	1	1.02	1.8	7.0	1,205	4820	0.33
	2	1.08			1,808	7230	0.49
	0	1.16			43		0.19
3/4	1	1.22	2.1	8.0	898	3591	0.37
	2	1.28			1,347	5387	0.55
	0	1.47			43		0.26
1	1	1.53	2.7	9.0	718	2872	0.50
	2	1.59			1,077	4308	0.74
	0	1.75			43		0.29
1-1/4	1	1.83	3.1	10.0	645	2581	0.61
	2	1.91			968	3872	0.93
	0	2.08			28		0.47
1-1/2	1	2.16	3.9	11.0	531	2125	0.85
	2	2.24			797	3188	1.23
	0	2.61			14		0.59
2	1	2.69	5.1	13.0	449	1797	1.11
	2	2.77			674	2696	1.63
	0	3.40			14		0.84
2-1/2	1	3.50	6.8	16.0	417	1669	1.64
	2	3.60			626	2504	2.44
	0	3.88			14		1.18
3	1	3.98	7.8	18.0	346	1384	2.06
	2	4.08			519	2076	2.94
4	0	4.96			14		1.41
	1	5.06	9.8	22.0	299	1194	2.47
	2	5.16			448	1791	3.53
5	0	6.00			14		2.18
	1	6.13	12.8	28.0	275	1099	3.61
	2	6.25			412	1649	5.04
	0	7.01			11		2.69
6	1	7.14	14.8	32.0	210	839	4.44
	2	7.26			315	1259	6.19

#### [SAFETY GUIDE]

#### SAFETY GUIDE SELECTION AND USING QUICK ACTION COUPLINGS AND RELATED ACCESSORIES

DANGER : Failure or improper selection or improper use of quick action couplings or related accessories can cause death, personal injury and property damage. Possible consequences of failure or improper selectio or improper use of quick action couplings or related accessories include but are not limited to:



- · High velocity fluid discharge.
- Explosion or burning of the conveyed fluid.
  Contact with suddenly moving or falling objects that are to be held in position or moved by the conveyed fluid.

- Dangerously whipping hose.
- Contact with conveyed fluids that may be hot, cold, toxic. or otherwise injurious.
- Sparking or explosion while paint or flammable
- liquid spraying.

Before selecting or using any Parker quick action couplings or related accessories, it is important that you read and follow the following instructions.

1.1 Scope: This safety guide provides instructions for selecting and using (including installing connecting, disconnecting, and maintaining) quick action couplings and related accessories (including caps, plugs, blow guns, and two way valves). This safety guide is a supplement to and is to be used with, the specific Parker publications for the specific quick action couplings and related accessories that are being considered for use.

1.2 Fail-Safe: Quick action couplings or the hose they are attached to can fail without warning for many reasons. Design all systems and equipment in a fail-safe mode, so that failure of the quick action coupling or hose will not endanger persons or property.

1.3 Distribution: Provide a copy of this safety guide to each person that is responsible for selecting or using quick action coupling products. Do not select or use quick action couplings without thoroughly reading and understanding this safety guide as well as the specific Parker publication for the products considered or selected.

1.4 User Responsibility: Due to the wide variety of operating conditions and uses for quick action couplings. Parker and its distributors do not represent or warrant that any particular quick action coupling is suitable for any specific end use system. This safety guide does not analyze all technical parameters that must be considered in selecting a product. The user, Through its own analysis and testing, is solely responsible for:

· Making the final selection or the quick action couplings.

· Assuring that the user's requirements are met and that the use presents no health or safety hazards.

 $\cdot$  Providing all appropriate health and safety warnings on the equipment on which the quick action couplings are used.

1.5 Additional Questions: Call the appropriate Parker customer service department if you have any questions or require any additional information. For the telephone numbers of the appropriate customer service department, see the Parker publication for the product being considered or used.

#### 2.0 QUICK ACTION COUPLING SELECTION INSTRUCTIONS

2.1 Pressure: Quick action couplings selection must be made so that the published rated pressure of the coupling is equal to or greater than the maximum system pressure. Surge pressures in the system higher than the rated pressure of the coupling will shorten the quick action coupling's life. Do not confuse burst pressure or other pressure values with rated pressure and do not use burst pressure or other pressure values for this purpose.

2.2 Fluid Compatibility: Quick action couplings selection must assure compatibility of the body and seal materials with the fluid media used. See the fluid compatibility chart in the Parker publication for the product being considered or

2.3 Temperature: Be certain that fluid and ambient temperatures, both steady and transient, do not exceed the limitations of the quick action couplings. Use caution and hand protection when connecting or disconnecting quick action couplings that are heated or cooled by the media they are conduction or by their environment.

2.4 Size: Transmission of power by means of pressurized liquid varies with pressure and rate of flow. The size of the quick action couplings and other components of the system must be adequate to keep pressure losses to a mini-mum and avoid damage due to heat generation or excessive fluid velocity.

2.5 Pressurized Connect or Disconnect: If connecting or disconnecting under pressure is requirement, use only quick action couplings designed for that purpose. The rated operating pressure of a quick action coupling may not be the pressure at which it may be safely connected or disconnected

2.6 Environment: Care must be taken to ensure that quick action couplings are either compatible with or protected from the environment(that i, surround-ing conditions) to which they are exposed. Environmental conditions including but not limited to ultraviolet radiation, ozone, moisture, water, salt water, chemi-cals and air pollutants can cause degradation and premature failure.

2.7 Locking Means: Ball locking quick action coupling can unintentionally disconnect if they are dragged over obstructions on the end of a hose or if the sleeve is bumped or moved enough to cause disconnect. Sleeves designed with flanges to provide better gripping for oily or gloved hands are especially susceptible to accidental disconnect and should not be used where these con-ditions exist. Sleeve lock or union(threaded)sleeve designs should be considered where there is a potential for accidental uncoupling

2.8 Mechanical Loads: External forces can significantly reduce quick action couplings' life or cause failure. Mechanical loads which must be considered include excessive tensile or side loads, and vibration. Unusual applications may require special testing prior to quick action couplings selection

2.9 Specifications and Standards: When selecting quick action couplings, government, industry, and Parker specifications must be reviewed and followed as applicable.

2.10 Vacuum: Not all quick action couplings are suitable or recommended for vacuum service. Quick action couplings used for vacuum applications must be selected to ensure that the quick actions couplings will withstand the vacuum and pressure of the system.

2.11 Fire Resistant Fluids: Some fire resistant fluids require seals other than the standard nitrile used in many quick action couplings

2.12 Radiant Heat: Quick action couplings can be heated to destruction or loss of sealability without contact by such nearby items as hot manifolds or molten metal. The same heat source may then initiate a fire. This can occur despite the presence of cool air around the quick action couplings

2.13 Welding and Brazing: Heating of plated parts, including quick action couplings and port adapters, above 450  $^\circ$ F(232  $^\circ$ ) such as during welding, brazing, or soldering may emit deadly gases and may cause coupling seal damage

#### 3.0 QUICK ACTION COUPLING INSTALLATION INSTRUCTIONS

3.1 Pre-Installation Inspection: Before installing a quick action coupling, visually inspect it and check for correct style, body material, seal material, and catalog number. Before final installation, coupling halves should be connected and disconnected with a sample of the mating half with which they will be used.

3.2 Quick Action Coupling Halves From Other Manufacturers: If a quick action coupling assembly is made up of one Parker half and one half from another manufacturer, the lowest pressure rating of the two halves should not be exceeded.

3.3 Fitting Installation: Use a thread sealant, lubricant, or a combination of both when assembling pipe thread joints in quick action couplings. Be sure the sealant is compatible with the system fluid or gas. To avoid system contamination, use a liquid or paste type sealant rather than a tape style. Use the flats provided to hold the quick action coupling when installing fittings. Do not use pipe wrenches or a vice on other parts of the coupling to hold it when installing or removing fittings as damage or loosening of threaded joints in the coupling assembly coud result. Do not apply excessive torque to taper pipe threads because cracking or splitting of the female component can result

3.4 Caps and Plugs: Use dust caps and plugs when quick action couplings are not coupled to exclude dirt and contamination and to protect critical surfaces from damage.

3.5 Coupling Location: Locate quick action couplings where they can be reached for connect or disconnect without exposing the operator to slipping, falling, getting sprayed, or coming in contact with hot or moving parts.

3.6 Hose Whips: Use a hose whip(a short length of hose between the tool and the coupling half) instead of rigidly mounting a coupling half on hand tools or other devices. This reduces the potential for coupling damage if the tool is dropped and provides some isolation from mechanical vibration which could cause uncoupling.

#### 4.0 QUICK ACTION COUPLING MAINTENANCE INSTRUCTIONS

4.1 Even with proper selection and installation, quick action coupling life may be significantly reduced without a continuing maintenance program. Frequency should be determined by the severity of the application and risk potential. A maintenance program must be established and followed by the user and must include the following as a minumum:

4.2 Visual Inspection of Quick Action Couplings: Any of the following conditions require immediate shut down and replacement of the quick action coupling

Cracked, damaged, or corroded quick action coupling parts. Leaks at the fitting, value or mating seal. Broken coupling mounting hardware, especially breakaway clamps

4.3 Visual Inspection All Other: The following items must be tightened, repaired or replaced as required:

Leaking seals or port connections Remove excess dirt buildup on the coupling locking means or on the interface area of either coupling half. Clamps, guards, and shields. System fluid level, fluid type and any air entrapment.

4.4 Functional Test: Operate the system at maximum operating pressure and check for possible malfunctions and freedom from leaks. Personnel must avoid potential hazardous areas while testing and using the system.

4.5 Replacement Intervals: Specific replacement intervals must be considered based on previous service life, government or industry recommendations, or when failures could result in unacceptable downtime, damage or injury risk. See instruction 1.2 above

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6. Changes, Reschedules and Cancellations: Buyer may request to modify the designs or specifications for the items sold hereunder as well as the quantities and delivery dates therof, or may request to cancel all or part of this order, however, no such requested modification or cancellation shall become part of the contract between Buyer and Seller unless accepted by Seller in a written amendment to this Agreement. Acceptance of any such requested modification or cancellation shall be at Seller's discretion, and shall be upon such terms and conditions as Seller may require.

7. Special Tooling: A tooling charge may be imposed for any special tooling, including without limitation, dies, Fixtures, molds and patterns, acquired to manufacture items sold pursuant to this contract. Such special tooling shall be and remain Seller's property notwithstanding payment of any charges therefore by Buyer. In no event will Buyer acquire any interest in apparatus belonging to Seller which is utilized in the manufacture of the items sold hereunder, even if such apparatus has been specially converted or adapted for such manufacture and notwithstanding any charges paid by Buyer therefore. Unless otherwise agreed, Seller shall have the right to alter, discard or otherewise dispose of any special tooling or other property in its sole discretion at any time.

8. Buyer's Property: Any designs, tools, patterns, materials, drawings, confidential information or equipment furnished by the Buyer or any other items which become Buyer's property, may be considered obsolete and may be destroyed by Seller after two (2) consecutive years have elapsed without Buyer placing an order for the items which are manufactured using such property. Seller shall not be responsible for any loss or damage to such property while its in Seller's possession or control.

9. Taxes: Unless otherwise indicated on the face hereof, all prices and charges are exclusive of excise, sales, use, property, occupational or like taxes which may be imposed by any taxing authority upon the manufacture, sale or delivery of the items sold hereunder. If any such taxes must be paid by Seller or if Seller is liable for the collection of such tax, the amount thereof shall be in addition to the amounts for the items sold. Buyer agrees to pay all such taxes or to reimburse Seller therefore upon receipt of its invoice. If Buyer claims exemption from any sales, use of other tax imposed by any taxing authority, Buyer shall save Seller harmless from and against any such tax, together with any interest or penalties thereon which may be assessed if the items are held to be taxable.

10. Indemnity For Infringement of Intellectual Property Rights: Seller shall have no liability for infringement of any patents, trademarks, copyrights, trade dress, trade secrets or similar rights except as provided in this Part 10. Seller will defend and indem-nify Buyer against allegations of infringement of U.S. patents. U.S. trademarks, copyrights, trade dress and trade secrets (hereinafter 'Intellectual Property Rights'). Seller will defend at its expense and will pay the cost of any settlement or damages awarded in an action brought against Buyer based on an allegation that an item sold pursuant to this contract infringes the Intellectual Property Rights of a third party. Seller's obligation to defend and indemnify Buyer is contingent on Buyer notifying Seller within ten (101) days after Buyer becomes aware of such allegations or action including all negotiations for settlement or compromise. If an item sold hereunder is subject to a claim that it infringes the Intellectual Property Rights of a third party, Seller's sole expense and option, procure for Buyer the right to continue using said items, replace or modify said item so as to make it noninfringing, or offer to accept return of said item and return the purchase price less a reasonable allowance for depreciation. Notwithstanding the foregoing, Seller shall have no liability for claims of infringement for which the designs are specified in whole or part by Buyer, or infringement resulting from the modification, combination or use in a system of any tem sold hereunder. The foregoing provisions of this Part 10 shall constitute Seller's sole and exclusive liability to and Buyer's sole and exclusive remedy for infringement of Intellectual Property by Buyer, sole and exclusive liability to and Buyer's sole and exclusive remedy for infringement of Intellectual Property Rights or a first party.

If a claim is based on information provided by Buyer or if the design for an item delivered hereunder is specified in whole or in part by Buyer, Buyer shall defend and indemnify Seller for all costs, expenses or judgments resulting from any claim that such item infringes any patent, trademark, copyright, trade dress, trade secret or any similar right.

11. Force Majeure: Seller does not assume the risk of and shall not be liable for delay or failure to perform any of Seller's obligations by reason of circumstances beyond the reasonable control of Seller (hereinafter 'Events of Force Majeure'). Events of Force Majeure shall include without limitation, accidents, acts of God, strikes or lavor disputes, acts, laws, rules or regulations of any government or government agency, free, floods, delays or failures in delivery of carriers or supplier, shortages of materials and any other cause beyond Seller's control.

12. Entire Agreement/Governing Law: The terms and conditions set forth herein, together with any amendments, modifications and any different terms or conditions expressly accepted by Seller in writing, shall constitute the entire Agreement concerning the items sold, and there are no oral or other representations or agreements which pertain thereto. This Agreement shall be governed in all respects by the law of the State of Korea. No actions arising out of the sale of the items sold hereunder or this Agreement may be brought by either party more than two (22) years after the cause of action accures.

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