

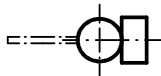
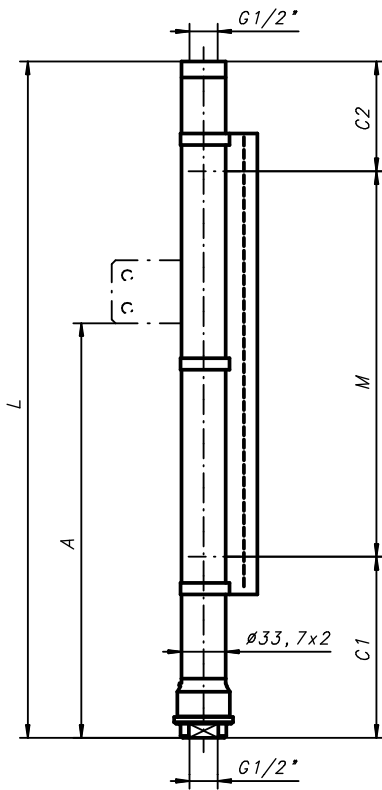
Visual Level Indicators (VLI) Smart Line Series

Series	Type	Material	Pipe O.D. x s (mm)	Operating Pressure	Operating Temperature	Seite
Smart Line 50	34000-A	316/316L	33.7*2.0	max. 50bar @ 20°C	-80°C ... +250°C	2
"	34000-B	"	"	"	"	3
"	34000-K	"	"	"	"	4
"	34000-O	"	"	"	"	5
Smart Line 50	34110-K	316/316L	33.7*2.0	max. 50bar @ 20°C	-80°C ... +250°C	6
"	34110-O	"	"	"	"	7
	Pressure Temperature Rating for Smart Line 50					8
	Float selection diagram for Smart Line 50					9
	Mounting specification for switches and transmitters drawing no. 20010501					10

Smart Line 50

Type: 34000-A

Design meets the requirements of PED 97/23/EC and harmonized standards



Purchase Order Data:

Company: Project:
 Purchase order no.:
 Quantity: Tag no.:

Operating Conditions

Fluid:
 Density: $\geq 0.60 \text{ g/cm}^3$ g/cm3:
 Viscosity: $\leq 150 \text{ cSt}$ cSt:
 Operating pressure: max. 50bar(g) @ 20°C ^{*1)} bar(g):
 Design pressure: " bar(g):
 Operating temperature: -80°C ... +250°C ^{*1)} °C:
 Design temperature: " °C:
 Connecting Distance "L": max. 5800mm (one-piece design) mm:

Design and Materials:

Float chamber: 316/316L
 Float: 316L (Standard) type no.: **34333 / 35615 / 33115/xx**
 NBR type no.: **38578/0.6 / 0.8 / 0.9**
 type no.: **41622/1.0**

other materials and densities see float selection diagram or on request

Damping spring top and bottom, 1.4310 No.: 30309
 Gaskets: Fibre compound Aramid/NBR (<150°C) Standard
 pure PTFE non reinforced (<250°C)
 Graphite incl. reinforcing net in ss 316/316L (<400°C)

Process connections:

Connection threads:
 - female G1/2" (ISO 7-1 / ISO 228-1) Standard
 - other connection threads see price list

Float extension lower / upper:

Density in g/cm3:	C1:	C2:
SS ≥ 0.6 and < 0.7	350	85
SS ≥ 0.7 and < 0.8	250	85
SS ≥ 0.8 and < 1	180	85
SS ≥ 1	140	85
NBR ≥ 0.55	100	85

C1 & C2 shorter or longer, if out of standard range or with damping springs

Indication Rail:

PC, IP65 (<150°C)	Flaps: red-silver	No.: 34837	Standard <input type="checkbox"/>
PC, IP68, inert gas (<150°C)	Flaps: red-silver	No.: 41008	<input type="checkbox"/>
Al/PC, IP54 (<250°C)	Flaps: red-silver	No.: 34560	<input type="checkbox"/>
Al/glass, IP54 (<400°C)	Flaps: black-silver	No.: 37100	<input type="checkbox"/>
Special	Flaps: <input type="text"/>	No.: <input type="text"/>	<input type="checkbox"/>

Accessories (installation instructions see spec. no. 20010501):

Fixation bracket no. 26936: dimension "A" [mm]:
 Magnetic switch: quantity: type:
 Transmitter: resolution [mm]: **05 / 10** type:
 measuring length M_{el.} [mm]:
 Converter: type:
 Further accessories:

Test reports and certificates:

EN10204:2004-3.1 certificate for used materials of the float chamber:

Special executions and notes:

Notes:

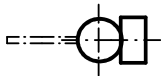
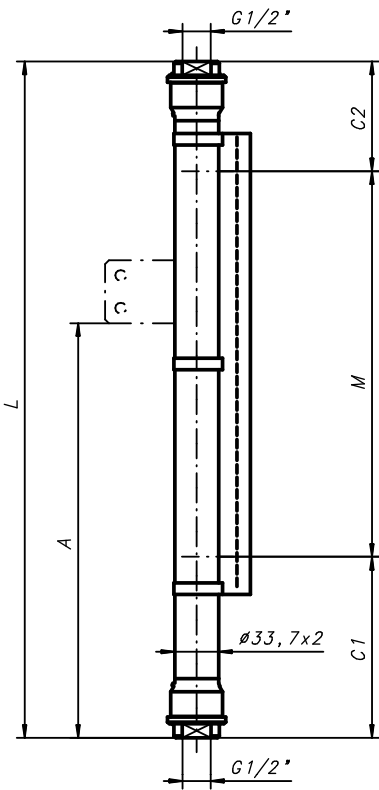
*1) Refer to pressure-temperature rating! Lowest pressure-temperature rating of any connecting flange or fitting will set the limitation!
 Test pressure will be specified according to WEKA specification AW 2.1.2.

All indicated dimensions in mm. All dimensions are only valid on VLI in standard execution.

Smart Line 50

Type: 34000-B

Design meets the requirements of PED 97/23/EC and harmonized standards



Purchase Order Data:

Company:
Purchase order no.:
Quantity:

Project:	
Tag no.:	

Operating Conditions

Fluid:
Density:
Viscosity:
Operating pressure:
Design pressure:
Operating temperature:
Design temperature:
Connecting Distance "L":

Fluid:	
Density:	≥ 0.60g/cm3 g/cm3:
Viscosity:	≤ 150cSt cSt:
Operating pressure:	max. 50bar(g) @ 20°C ^{**1)} bar(g):
Design pressure:	" bar(g):
Operating temperature:	-80°C ... +250°C ^{**1)} °C:
Design temperature:	" °C:
Connecting Distance "L":	max. 5800mm (one-piece design) mm:

Design and Materials:

Float chamber:
Float:

316/316L	type no.:	34333 / 35615 / 33115/xx
316L (Standard)	type no.:	38578/0.6 / 0.8 / 0.9
NBR	type no.:	41622/1.0

other materials and densities see float selection diagram or on request

Damping spring top and bottom, 1.4310

No.: 30309

Gaskets:

Fibre compound Aramid/NBR (<150°C)	Standard	<input type="checkbox"/>
pure PTFE non reinforced (<250°C)		<input type="checkbox"/>
Graphite incl. reinforcing net in ss 316/316L (<400°C)		<input type="checkbox"/>

Process connections:

Connection threads:

- female G1/2" (ISO 7-1 / ISO 228-1)
- other connection threads see price list

Standard	<input type="checkbox"/>
----------	--------------------------

Float extension lower / upper:

Density in g/cm3:	C1:	C2:
SS ≥ 0.6 and <0.7	350	85
SS ≥ 0.7 and < 0.8	250	85
SS ≥ 0.8 and < 1	180	85
SS ≥1	140	85
NBR ≥0.55	100	85

C1 & C2 shorter or longer, if out of standard range or with damping springs

Indication Rail:

PC, IP65 (<150°C)
PC, IP68, inert gas (<150°C)
Al/PC, IP54 (<250°C)
Al/glass, IP54 (<400°C)
Special

Flaps: red-silver	No.:	34837	Standard	<input type="checkbox"/>
Flaps: red-silver	No.:	41008		<input type="checkbox"/>
Flaps: red-silver	No.:	34560		<input type="checkbox"/>
Flaps: black-silver	No.:	37100		<input type="checkbox"/>
Flaps:	No.:			<input type="checkbox"/>

Accessories (installation instructions see spec. no. 20010501):

Fixation bracket no. 26936:	dimension "A" [mm]:	
Magnetic switch:	quantity:	
Transmitter:	resolution [mm]:	05 / 10
	measuring length M _{el.} [mm]:	
Converter:	type:	
Further accessories:		

Test reports and certificates:

EN10204:2004-3.1 certificate for used materials of the float chamber:

Special executions and notes:

Notes:

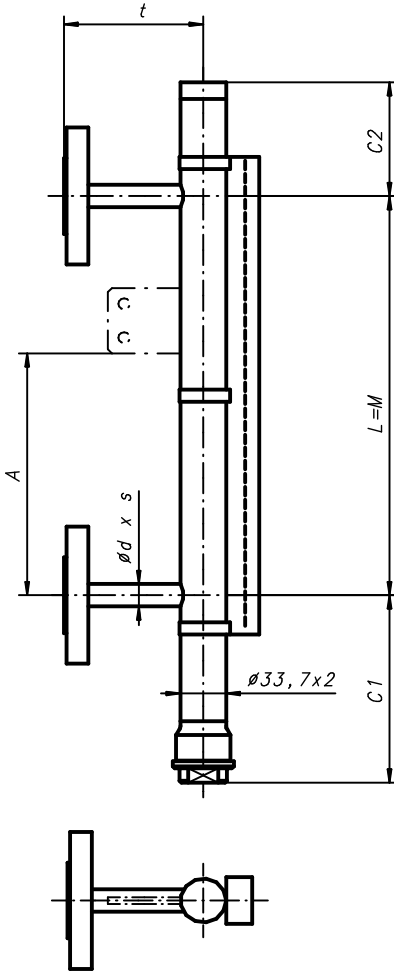
*1) Refer to pressure-temperature rating! Lowest pressure-temperature rating of any connecting flange or fitting will set the limitation!
Test pressure will be specified according to WEKA specification AW 2.1.2.

All indicated dimensions in mm. All dimensions are only valid on VLI in standard execution.

Smart Line 50

Type: 34000-K

Design meets the requirements of PED 97/23/EC and harmonized standards



Purchase Order Data:

Company: Project:
 Purchase order no.:
 Quantity: Tag no.:

Operating Conditions

Fluid:
 Density: $\geq 0.60 \text{ g/cm}^3$ g/cm3:
 Viscosity: $\leq 150 \text{ cSt}$ cSt:
 Operating pressure: max. 50bar(g) @ 20 °C ^{*1)} bar(g):
 Design pressure: " bar(g):
 Operating temperature: -80 °C ... +250 °C ^{*1)} °C:
 Design temperature: " °C:
 Connecting Distance "L": max. 5600mm (one-piece design) mm:

Design and Materials:

Float chamber: 316/316L
 Float: 316L (Standard) type no.: **34333 / 35615 / 33115/xx**
 NBR type no.: **38578/0.6 / 0.8 / 0.9**
 type no.: **41622/1.0**

other materials and densities see float selection diagram or on request

Damping spring top and bottom, 1.4310 No.: 30309
 Gaskets: Fibre compound Aramid/NBR (<150°C) Standard
 pure PTFE non reinforced (<250°C)
 Graphite incl. reinforcing net in ss 316/316L (<400°C)

Process connections:

EN-connecting flanges acc. EN1092-1 (Standard): DN15:
 - EN1092-1/01 B1/DNxx/PN40/316L DN20:
 - plate flanges, RF, Rz=12,5 ... 50µm, turning DN25:

ANSI/class150 (= ISO/PN20) - connecting flanges:

- ANSI/ASME B16.5 / ISO-DIS7005-1.2, type 01/B1 ANSI 1/2" resp. ISO DN15 :
 - plate flanges, RF SF, Rz=12,5 ... 50µm, turning ANSI 3/4" resp. ISO DN20 :
 ANSI 1" resp. ISO DN25 :

ANSI/class300 (= ISO/PN50) - connecting flanges:

- ANSI/ASME B16.5 / ISO-DIS7005-1.2, type 01/B1 ANSI 1/2" resp. ISO DN15 :
 - plate flanges, RF SF, Rz=12,5 ... 50µm, turning ANSI 3/4" resp. ISO DN20 :
 ANSI 1" resp. ISO DN25 :

Other Connections

Float extension lower / upper:

Density in g/cm3:	C1:	C2:
SS ≥ 0.6 and < 0.7	350	85
SS ≥ 0.7 and < 0.8	250	85
SS ≥ 0.8 and < 1	180	85
SS ≥ 1	140	85
NBR ≥ 0.55	100	85

C1 & C2 shorter or longer, if out of standard range or with damping springs

Standard flange connections:

	EN	ANSI/ISO
Connection pieces, d*s:		
DN15:	17.2*1.6	17.2*1.6
DN20:	17.2*1.6	17.2*1.6
DN25:	17.2*1.6	17.2*1.6
\geq DN32:	17.2*1.6	17.2*1.6
Dimension t:		
DN15:	100	100
DN20:	100	100
DN25:	100	100
\geq DN32:	tba on request ²⁾	

Indication Rail:

PC, IP65 (<150°C) Flaps: red-silver No.: 34837 Standard
 PC, IP68, inert gas (<150°C) Flaps: red-silver No.: 41008
 Al/PC, IP54 (<250°C) Flaps: red-silver No.: 34560
 Al/glass, IP54 (<400°C) Flaps: black-silver No.: 37100
 Special Flaps: No.:

Accessories (installation instructions see spec. no. 20010501):

Fixation bracket no. 26936: dimension "A" [mm]:
 Magnetic switch: quantity: type:
 Transmitter: resolution [mm]: **05 / 10** type:
 measuring length M_{el} [mm]:
 Converter: type:
 Further accessories:

Test reports and certificates:

EN10204:2004-3.1 certificate for used materials of the float chamber:

Special executions and notes:

Notes:

*1) Refer to pressure-temperature rating! Lowest pressure-temperature rating of any connecting flange or fitting will set the limitation!
 Test pressure will be specified according to WEKA specification AW 2.1.2.

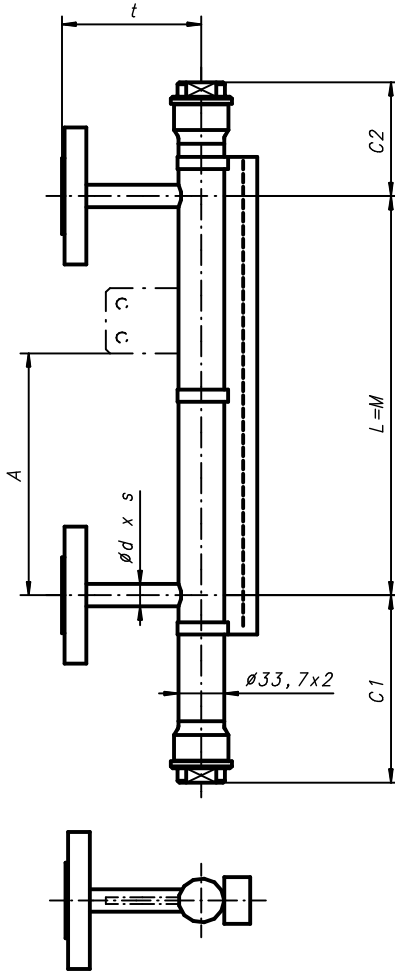
*2) In general also 100mm, depending on flange size

All indicated dimensions in mm. All dimensions are only valid on VLI in standard execution.

Smart Line 50

Type: 34000-O

Design meets the requirements of PED 97/23/EC and harmonized standards



Purchase Order Data:

Company: Project:
 Purchase order no.:
 Quantity: Tag no.:

Operating Conditions

Fluid:
 Density: $\geq 0.60 \text{ g/cm}^3$ g/cm3:
 Viscosity: $\leq 150 \text{ cSt}$ cSt:
 Operating pressure: max. 50bar(g) @ 20 °C ^{*1)} bar(g):
 Design pressure: " bar(g):
 Operating temperature: -80 °C ... +250 °C ^{*1)} °C:
 Design temperature: " °C:
 Connecting Distance "L": max. 5600mm (one-piece design) mm:

Design and Materials:

Float chamber: 316/316L
 Float: 316L (Standard) type no.: **34333 / 35615 / 33115/xx**
 NBR type no.: **38578/0.6 / 0.8 / 0.9**
 type no.: **41622/1.0**

other materials and densities see float selection diagram or on request

Damping spring top and bottom, 1.4310 No.: 30309
 Gaskets: Fibre compound Aramid/NBR (<150°C) Standard
 pure PTFE non reinforced (<250°C)
 Graphite incl. reinforcing net in ss 316/316L (<400°C)

Process connections:

EN-connecting flanges acc. EN1092-1 (Standard): DN15:
 - EN1092-1/01 B1/DNxx/PN40/316L DN20:
 - plate flanges, RF, Rz=12,5 ... 50µm, turning DN25:

ANSI/class150 (= ISO/PN20) - connecting flanges:

- ANSI/ASME B16.5 / ISO-DIS7005-1.2, type 01/B1 ANSI 1/2" resp. ISO DN15 :
 - plate flanges, RF SF, Rz=12,5 ... 50µm, turning ANSI 3/4" resp. ISO DN20 :
 ANSI 1" resp. ISO DN25 :

ANSI/class300 (= ISO/PN50) - connecting flanges:

- ANSI/ASME B16.5 / ISO-DIS7005-1.2, type 01/B1 ANSI 1/2" resp. ISO DN15 :
 - plate flanges, RF SF, Rz=12,5 ... 50µm, turning ANSI 3/4" resp. ISO DN20 :
 ANSI 1" resp. ISO DN25 :

Other Connections

Float extension lower / upper:

Density in g/cm3:	C1:	C2:
SS ≥ 0.6 and < 0.7	350	85
SS ≥ 0.7 and < 0.8	250	85
SS ≥ 0.8 and < 1	180	85
SS ≥ 1	140	85
NBR ≥ 0.55	100	85

C1 & C2 shorter or longer, if out of standard range or with damping springs

Standard flange connections:

	EN	ANSI/ISO
Connection pieces, d*s:		
DN15:	17.2*1.6	17.2*1.6
DN20:	17.2*1.6	17.2*1.6
DN25:	17.2*1.6	17.2*1.6
\geq DN32:	17.2*1.6	17.2*1.6
Dimension t:		
DN15:	100	100
DN20:	100	100
DN25:	100	100
\geq DN32:	tba on request ²⁾	

Indication Rail:

PC, IP65 (<150°C) Flaps: red-silver No.: 34837 Standard
 PC, IP68, inert gas (<150°C) Flaps: red-silver No.: 41008
 Al/PC, IP54 (<250°C) Flaps: red-silver No.: 34560
 Al/glass, IP54 (<400°C) Flaps: black-silver No.: 37100
 Special Flaps: No.:

Accessories (installation instructions see spec. no. 20010501):

Fixation bracket no. 26936: dimension "A" [mm]:
 Magnetic switch: quantity: type:
 Transmitter: resolution [mm]: **05 / 10** type:
 measuring length M_{el} [mm]:
 Converter: type:
 Further accessories:

Test reports and certificates:

EN10204:2004-3.1 certificate for used materials of the float chamber:

Special executions and notes:

Notes:

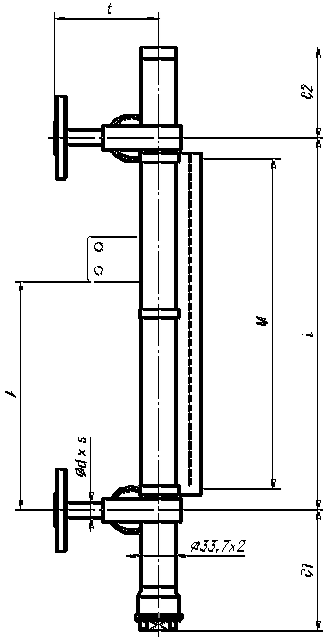
*1) Refer to pressure-temperature rating! Lowest pressure-temperature rating of any connecting flange or fitting will set the limitation!
 Test pressure will be specified according to WEKA specification AW 2.1.2.

*2) In general also 100mm, depending on flange size

All indicated dimensions in mm. All dimensions are only valid on VLI in standard execution.

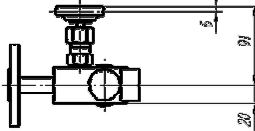
Smart Line 50 with integrated valves Type: 34110-K

Design meets the requirements of PED 97/23/EC and harmonized standards

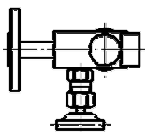


M = L - (≥ 50)

Standard "right hand" type: 34110-K



Optional "left hand" type: 34110-K (L)



Size of shut-off valve: DN6

Float extension lower / upper:

Density in g/cm3:	C1:	C2:
SS ≥ 0.6 and < 0.7	350	85
SS ≥ 0.7 and < 0.8	250	85
SS ≥ 0.8 and < 1	180	85
SS ≥ 1	140	85
NBR ≥ 0.55	100	85

C1 & C2 shorter or longer, if out of standard range or with damping springs

Standard flange connections:

	EN	ANSI/ISO
Connection pieces, d*s:		
DN15:	17.2*1.6	17.2*1.6
DN20:	17.2*1.6	17.2*1.6
DN25:	17.2*1.6	17.2*1.6
≥ DN32:	17.2*1.6	17.2*1.6
Dimension t:		
DN15:	100	100
DN20:	100	100
DN25:	100	100
≥ DN32:	tba on request ²⁾	

Purchase Order Data:

Company: Project:
 Purchase order no.:
 Quantity: Tag no.:

Operating Conditions

Fluid:	<input type="text"/>	
Density:	≥ 0.60g/cm3	g/cm3: <input type="text"/>
Viscosity:	≤ 150cSt	cSt: <input type="text"/>
Operating pressure:	max. 50bar(g) @ 20°C ^{**1)}	bar(g): <input type="text"/>
Design pressure:	"	bar(g): <input type="text"/>
Operating temperature:	-80°C ... +250°C ^{**1)}	°C: <input type="text"/>
Design temperature:	"	°C: <input type="text"/>
Connecting Distance "L":	max. 5600mm (one-piece design)	mm: <input type="text"/>

Design and Materials:

Float chamber:	316/316L	Valves:	316L + pure PTFE
Float:	316L (Standard)	type no.:	34333 / 35615 / 33115/xx
	NBR	type no.:	38578/0.6 / 0.8 / 0.9
		type no.:	41622/1.0

other materials and densities see float selection diagram or on request

Damping spring top and bottom, 1.4310	No.:	30309	<input type="checkbox"/>
Gaskets:	Fibre compound Aramid/NBR (<150°C)	Standard	<input type="checkbox"/>
	pure PTFE non reinforced (<250°C)		<input type="checkbox"/>
	Graphite incl. reinforcing net in ss 316/316L (<400°C)		<input type="checkbox"/>

Process connections:

EN-connecting flanges acc. EN1092-1 (Standard):

- EN1092-1/01 B1/DNxx/PN40/316L	DN15:	<input type="checkbox"/>
- plate flanges, RF, Rz=12,5 ... 50µm, turning	DN20:	<input type="checkbox"/>
	DN25:	<input type="checkbox"/>

ANSI/class150 (= ISO/PN20) - connecting flanges:

- ANSI/ASME B16.5 / ISO-DIS7005-1.2, type 01/B1	ANSI 1/2" resp. ISO DN15 :	<input type="checkbox"/>
- plate flanges, RF SF, Rz=12,5 ... 50µm, turning	ANSI 3/4" resp. ISO DN20 :	<input type="checkbox"/>
	ANSI 1" resp. ISO DN25 :	<input type="checkbox"/>

ANSI/class300 (= ISO/PN50) - connecting flanges:

- ANSI/ASME B16.5 / ISO-DIS7005-1.2, type 01/B1	ANSI 1/2" resp. ISO DN15 :	<input type="checkbox"/>
- plate flanges, RF SF, Rz=12,5 ... 50µm, turning	ANSI 3/4" resp. ISO DN20 :	<input type="checkbox"/>
	ANSI 1" resp. ISO DN25 :	<input type="checkbox"/>

Other Connections

Indication Rail:

PC, IP65 (<150°C)	Flaps: red-silver	No.:	34837	Standard	<input type="checkbox"/>
PC, IP68, inert gas (<150°C)	Flaps: red-silver	No.:	41008		<input type="checkbox"/>
Al/PC, IP54 (<250°C)	Flaps: red-silver	No.:	34560		<input type="checkbox"/>
Al/glass, IP54 (<400°C)	Flaps: black-silver	No.:	37100		<input type="checkbox"/>
Special	Flaps: <input type="text"/>	No.:	<input type="text"/>		<input type="checkbox"/>

Accessories (installation instructions see spec. no. 20010501):

Fixation bracket no. 26936:	dimension "A" [mm]:	<input type="text"/>
Magnetic switch:	quantity:	<input type="text"/>
Transmitter:	resolution [mm]:	05 / 10
	measuring length M _{el} [mm]:	<input type="text"/>
Converter:	type:	<input type="text"/>
Further accessories:	<input type="text"/>	

Test reports and certificates:

EN10204:2004-3.1 certificate for used materials of the float chamber:

Special executions and notes:

Notes:

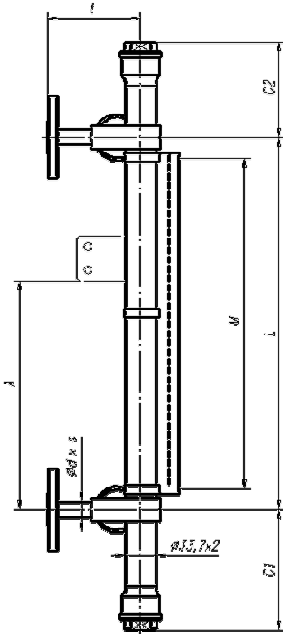
*1) Refer to pressure-temperature rating! Lowest pressure-temperature rating of any connecting flange or fitting will set the limitation!
 Test pressure will be specified according to WEKA specification AW 2.1.2.

*2) In general also 100mm, depending on flange size

All indicated dimensions in mm. All dimensions are only valid on VLI in standard execution.

Smart Line 50 with integrated valves Type: 34110-O

Design meets the requirements of PED 97/23/EC and harmonized standards



M = L - (≥ 50)

Purchase Order Data:

Company: Project:
 Purchase order no.:
 Quantity: Tag no.:

Operating Conditions

Fluid:
 Density: ≥ 0.6g/cm3 g/cm3:
 Viscosity: ≤ 150cSt cSt:
 Operating pressure: max. 50bar(g) @ 20°C ^{**1} bar(g):
Design pressure: " bar(g):
 Operating temperature: -80°C ... +250°C ^{**1} °C:
Design temperature: " °C:
 Connecting Distance "L": max. 5600mm (one-piece design) mm:

Design and Materials:

Float chamber: 316/316L Valves: 316L + pure PTFE
 Float: 316L (Standard) type no.: **34333 / 35615 / 33115/xx**
 NBR type no.: **38578/0.6 / 0.8 / 0.9**
 type no.: **41622/1.0**

other materials and densities see float selection diagram or on request

Damping spring top and bottom, 1.4310 No.: 30309
 Gaskets: Fibre compound Aramid/NBR (<150°C) Standard
 pure PTFE non reinforced (<250°C)
 Graphite incl. reinforcing net in ss 316/316L (<400°C)

Process connections:

EN-connecting flanges acc. EN1092-1 (Standard): DN15:
 - EN1092-1/01 B1/DNxx/PN40/316L DN20:
 - plate flanges, RF, Rz=12,5 ... 50µm, turning DN25:

ANSI/class150 (= ISO/PN20) - connecting flanges:

- ANSI/ASME B16.5 / ISO-DIS7005-1.2, type 01/B1 ANSI 1/2" resp. ISO DN15 :
 - plate flanges, RF SF, Rz=12,5 ... 50µm, turning ANSI 3/4" resp. ISO DN20 :
 ANSI 1" resp. ISO DN25 :

ANSI/class300 (= ISO/PN50) - connecting flanges:

- ANSI/ASME B16.5 / ISO-DIS7005-1.2, type 01/B1 ANSI 1/2" resp. ISO DN15 :
 - plate flanges, RF SF, Rz=12,5 ... 50µm, turning ANSI 3/4" resp. ISO DN20 :
 ANSI 1" resp. ISO DN25 :

Other Connections

Indication Rail:

PC, IP65 (<150°C) Flaps: red-silver No.: 34837 Standard
 PC, IP68, inert gas (<150°C) Flaps: red-silver No.: 41008
 Al/PC, IP54 (<250°C) Flaps: red-silver No.: 34560
 Al/glass, IP54 (<400°C) Flaps: black-silver No.: 37100
 Special Flaps: No.:

Accessories (installation instructions see spec. no. 20010501):

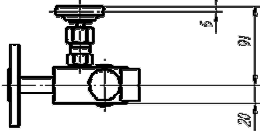
Fixation bracket no. 26936: dimension "A" [mm]:
 Magnetic switch: quantity: type:
 Transmitter: resolution [mm]: **05 / 10** type:
 measuring length M_{el} [mm]:
 Converter: type:
 Further accessories:

Test reports and certificates:

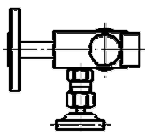
EN10204:2004-3.1 certificate for used materials of the float chamber:

Special executions and notes:

Standard "right hand" type: 34110-O



Operating "left hand" type: 34110-O (L)



Size of shut-off valve: DN6

Float extension lower / upper:

Density in g/cm3:	C1:	C2:
SS ≥ 0.6 and <0.7	350	85
SS ≥ 0.7 and < 0.8	250	85
SS ≥ 0.8 and < 1	180	85
SS ≥ 1	140	85
NBR ≥ 0.55	100	85

C1 & C2 shorter or longer, if out of standard range or with damping springs

Standard flange connections:

	EN	ANSI/ISO
Connection pieces, d*s:		
DN15:	17.2*1.6	17.2*1.6
DN20:	17.2*1.6	17.2*1.6
DN25:	17.2*1.6	17.2*1.6
≥ DN32:	17.2*1.6	17.2*1.6
Dimension t:		
DN15:	100	100
DN20:	100	100
DN25:	100	100
≥ DN32:	tba on request ²⁾	

Notes:

*1) Refer to pressure-temperature rating! Lowest pressure-temperature rating of any connecting flange or fitting will set the limitation!
 Test pressure will be specified according to WEKA specification AW 2.1.2.

*2) In general also 100mm, depending on flange size

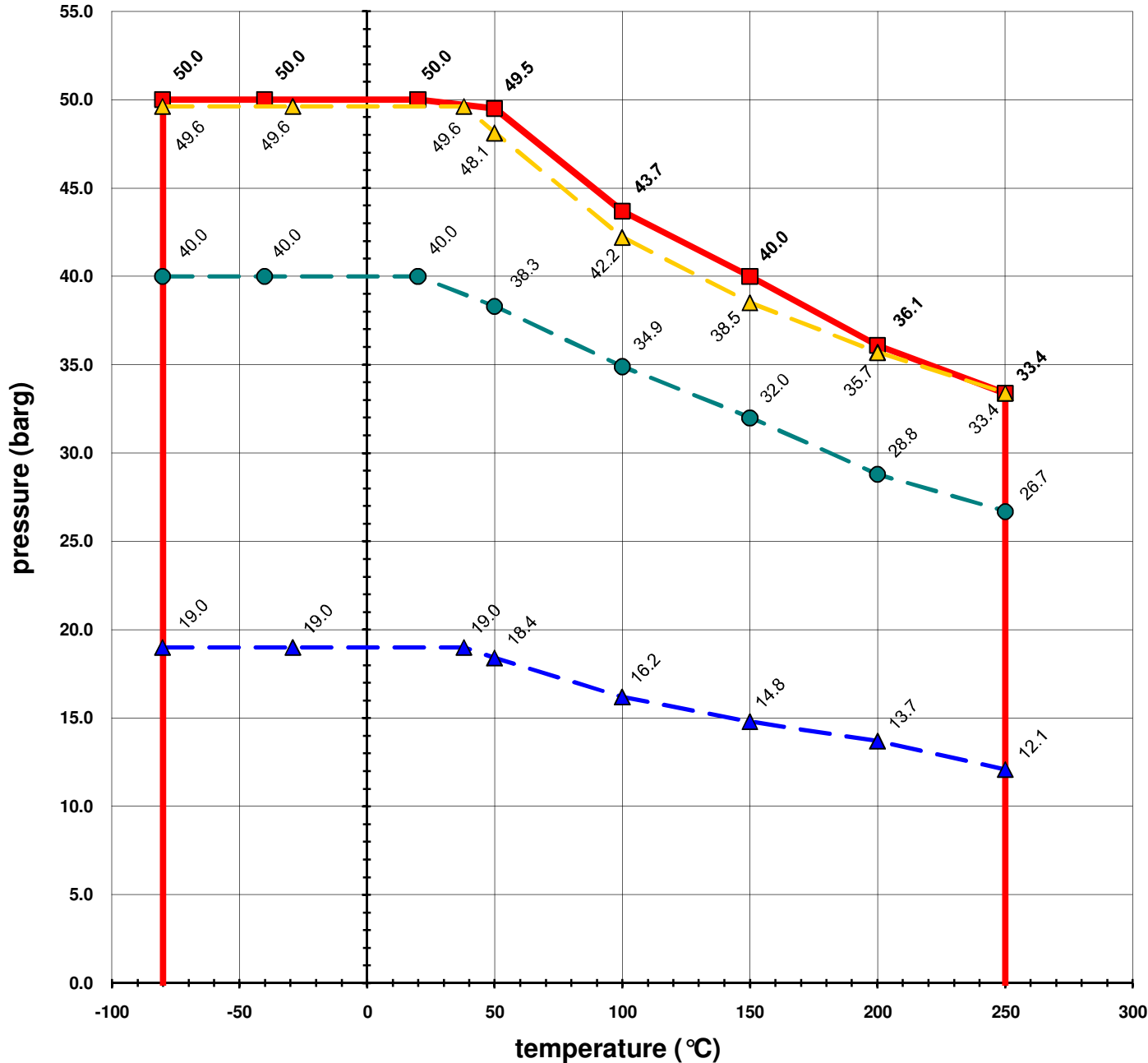
All indicated dimensions in mm. All dimensions are only valid on VLI in standard execution.



www.weka-ag.ch

Pressure-temperature-rating for VLI Smart Line 50, all types 34000 and 34110

Max. 50bar(g) @ 20°C, up to max. 250°C for VLI bypass float chamber in SS EN 1.4401, 1.4436 / 1.4404, 1.4435 resp. ANSI 316/316L



■ VLI Smart Line Series PN50, all types 34000 and 34110.
 Note:
 Tolerated max pressure@specified temperature of the VLI is given either by the bypass tube or by the connection flanges
 --- Lower value sets the limitation! ---

▲ ANSI class300 flanges, material group 2.2. Applied flanges are double certified 316/316L (acc. to ANSI/ASME B16.5 and also acc. to ISO 7005-1:1992 PN50)

● EN/DIN PN40 flanges in SS 1.4404/1.4435
 Notes:
 - EN/DIN flanges PN25 and PN40 up to DN150 have identical interface dimensions (acc. to EN1092-1)
 --- Applied flanges are PN40! ---

- EN/DIN flanges PN10 and PN16 up to DN40 have identical interface dimensions as PN40 flanges (acc. to EN1092-1)
 --- Applied flanges are PN40! ---

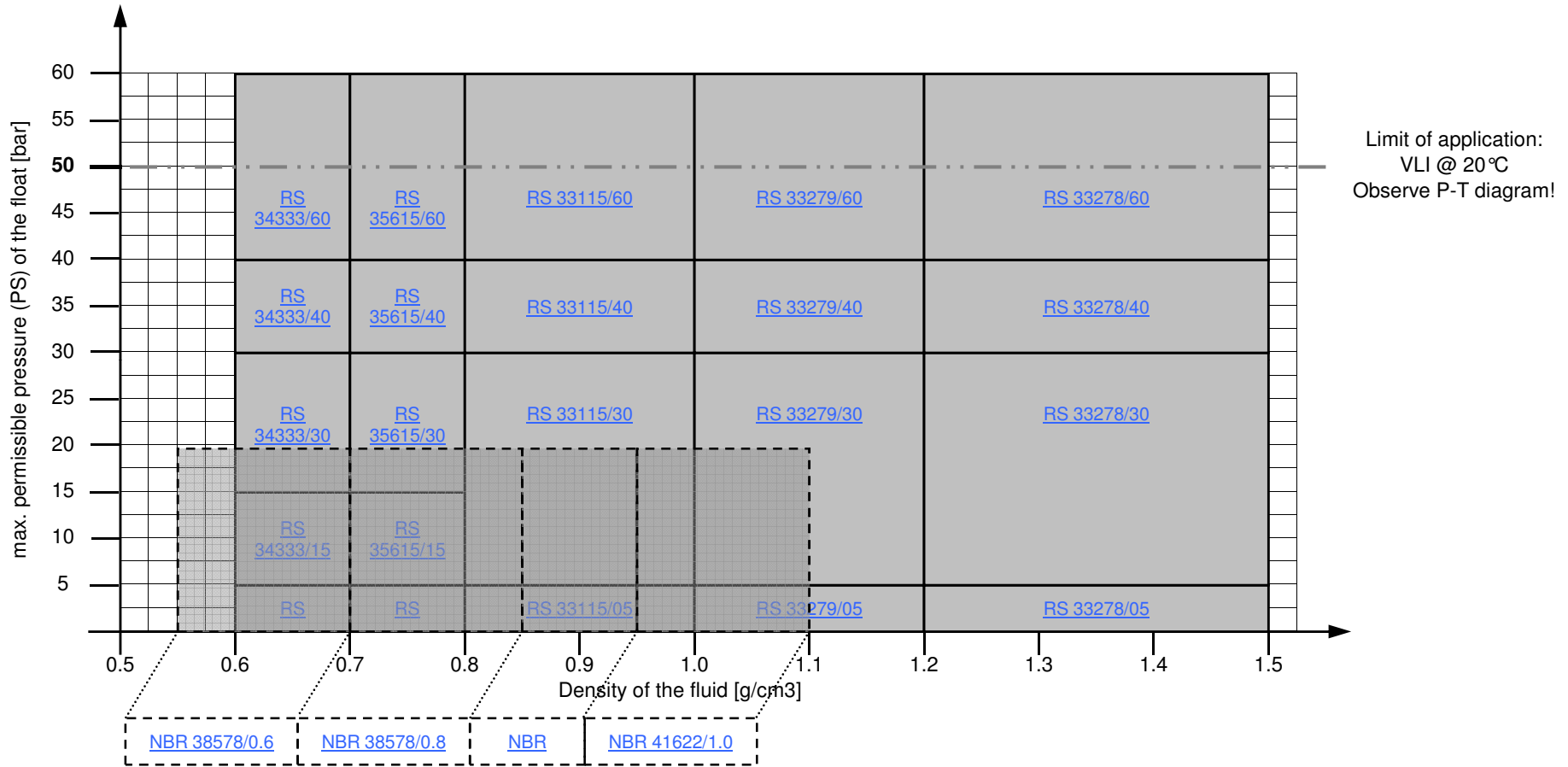
▲ ANSI class150 flanges, material group 2.2. Applied flanges are double certified 316/316L (acc. to ANSI/ASME B16.5 and also acc. to ISO 7005-1:1992 PN20)

Other flanges on request!

Float selection diagram

VLI Type 34000/34110, Smart Line 50

These data apply for an operating temperature of $\leq 20^\circ\text{C}$.
For higher operating temperatures, please check the max. permissible float pressure on the respective data sheet.



Comments:

NBR = foamed plastic float example: 38578/X.X = Density range of the floats in g/cm³ Material = NBR Attention! Check media compatibility
 RS = cylindrical float example: 31115/XX = max. permissible pressure in bar @ 20°C Material = 316L
 Interior diameter of the float chamber = 29.7mm

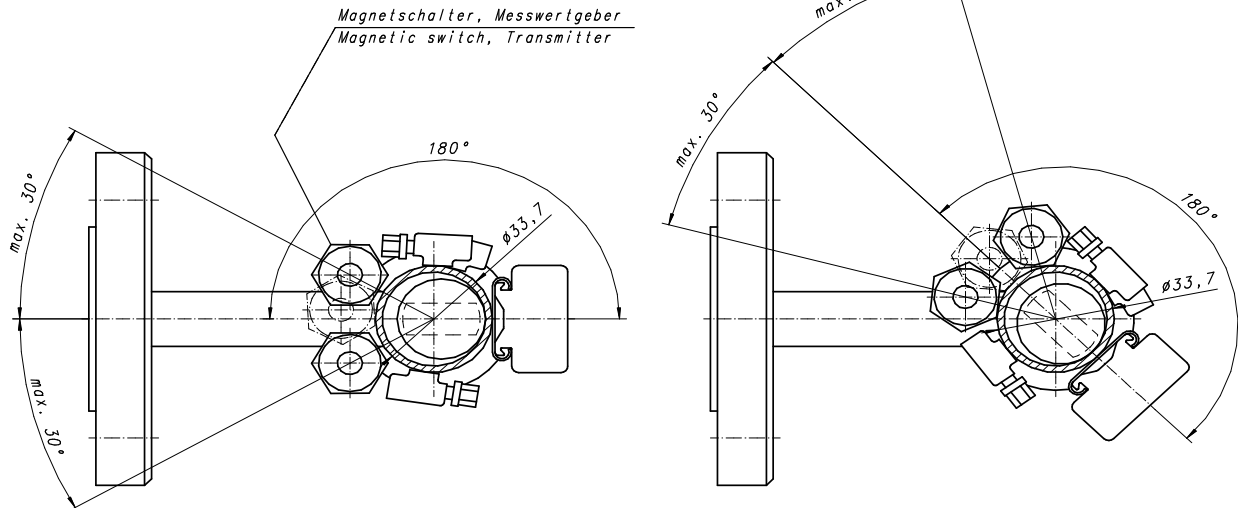
Additional charge for densities < 0.8g/cm³ and > 1.50g/cm³ due to extended length of bottom float run-out

Mounting

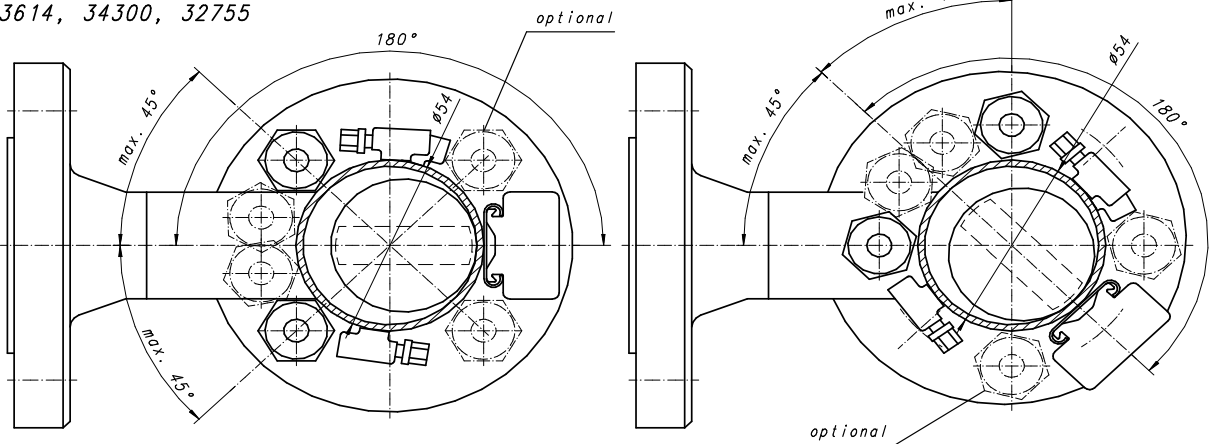
Normal: Valid is the indicated switching function on the type label (float below switch)
 Installation 180 °C opposite of the indication rail with the permitted tolerance according to the tube diameter
 Cable exit downwards

Variation: Each of the following variants leads to a reversion of the indicated switching logic:
 Mounting with cable exit upwards
 Mounting adjacent to the indication rail

34000



23614, 34300, 32755



34110

